

# Deform-Nut® SERIE 9204 • 9204-ZI

S E R I E S

THREADED TUBULAR CLOSED END RIVET NUTS WITH ROUND HEAD



Ref. UNI 9204 standard

APPLICATION
On boxed and tubular sections, metal sheets, other materials.
ASSEMBLY
By specific manual or pneumatic tools.

CODE		Grip range	Total lenght	Metrical thread	Shaft Ø	Head Ø	Head thicknesses	Hole Ø	posteriore Rear lenght
		(s)	(l)	(d1) 6H	(d)	(d3)	(l1)	(d5) +0,15 0	(l2) *
9204A/M 3/_	9204A/M 3/_ ZI	0,5 ÷ 2,0	13	M 3	5	8	0,8	5	9,5
9204B/M 3/_	9204B/M 3/_ ZI	2,0 ÷ 3,5	14,5						
9204A/M 4/_	9204A/M 4/_ ZI	0,5 ÷ 2,0	15	M 4	6	9	0,8	6	11
9204B/M 4/_	9204B/M 4/_ ZI	2,0 ÷ 4,0	17						
9204A/M 5/_	9204A/M 5/_ ZI	0,5 ÷ 2,5	18	M 5	7	10	1	7	12,5
9204B/M 5/_	9204B/M 5/_ ZI	2,5 ÷ 4,5	20						
9204A/M 6/_	9204A/M 6/_ ZI	0,5 ÷ 3,0	22,5	M 6	9	12	1,2	9	16
9204B/M 6/_	9204B/M 6/_ ZI	3,0 ÷ 5,5	25						
9204A/M 8/_	9204A/M 8/_ ZI	0,5 ÷ 3,5	25	M 8	11	14	1,3	11	17,5
9204B/M 8/_	9204B/M 8/_ ZI	3,5 ÷ 6,0	27,5						
9204A/M 10/_	9204A/M 10/_ ZI	0,5 ÷ 3,5	30	M 10	13	16	1,5	13	21,5
9204B/M 10/_	9204B/M 10/_ ZI	3,5 ÷ 6,0	32,5						
9204A/M 12/_	9204A/M 12/_ ZI	0,5 ÷ 3,5	36,5	M 12	15**	18	2	15	27,5
9204B/M 12/_	9204B/M 12/_ ZI	3,5 ÷ 6,5	39,5						

\* Dimensions measured on average thicknesses. Variable according to s dimension.

\*\*For shaft diameter 16 type, see TC/TL/CH at page 23.

SERIES 9204 (plain)
MATERIAL
Steel nr. 1.0718 _____ / ____ /8
Steel nr. 1.0303 (excluding thread M3 and M12) _____ / ____ /8S
Stainless steel nr. 1.4305 _____ / ____ /X
Stainless steel nr. 1.4567 (excluding thread M3 and M12) _____ / ____ /XS
SURFACE TREATMENT
Steel rivet nuts: white zinc plating
Stainless steel rivet nuts: natural state
THREAD TOLERANCE
Metrical tolerance ISO 6H
EXAMPLE OF CODE DESIGNATION
<b>9204A/M6/X</b>

Threaded tubular closed end rivet nuts with round head, grip thicknesses 2,0 mm, M 6 thread, stainless steel: 9204A/M6/X

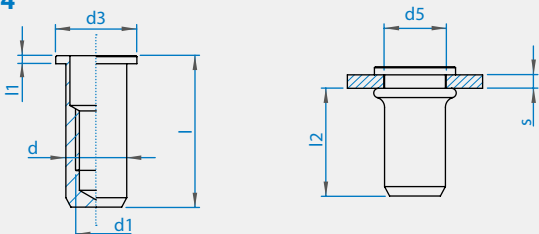
SERIES 9204-ZI ( knurled)
MATERIAL
Steel nr. 1.0718 (excluding thread M12) _____ / ____ /8ZI
Stainless steel nr. 1.4305 (excluding thread M12) _____ / ____ /XZI
SURFACE TREATMENT
Steel rivet nuts: white zinc plating
- Stainless steel rivet nuts: natural state
THREAD TOLERANCE
Metrical tolerance ISO 6H
EXAMPLE OF CODE DESIGNATION
<b>9204A/M6/XZI</b>

Threaded tubular closed end rivet nuts with round head and knurled body, grip thicknesses 2,0 mm, M 6 thread, stainless steel: 9204A/M6/XZI

For the versions B the knurling part might be detached from the head.

Non binding dimensions, expressed in mm.

## 9204



## 9204-ZI

