

Deform-Nut® SERIE TCP M

THREADED TUBULAR RIVET STUDS WITH CYLINDRICAL SHANK



APPLICATION
<i>On boxed and tubular sections, metal sheets, other materials.</i>
ASSEMBLY
<i>By specific manual or pneumatic tools.</i>

CODE	Grip range	Total length	Metrical thread	Stud length	Shaft Ø	Head Ø	Head thicknesses	Hexagonal hole	Rear length
	(s)	(l)	(d1)	(L3) min	(d)	(d3)	(l1)	(d5)	(l2) *
metrical hole diameter									
TCP M M 5X15	0,5 - 3,0	11	M 5	15	6,9	10	1	7	8,1
TCP M M 5X25	0,5 - 3,0	11	M 5	25	6,9	10	1	7	8,1
TCP M M 6X15	0,5 - 3,0	13	M 6	15	8,9	13	1,5	9	9,1
TCP M M 6X25	0,5 - 3,0	13	M 6	25	8,9	13	1,5	9	9,1
TCP M M 8X20	0,5 - 3,0	14	M 8	20	10,9	16	1,5	11	9,6
TCP M M 8X25	0,5 - 3,0	14	M 8	25	10,9	16	1,5	11	9,6

* Dimensions measured on average thicknesses. Variable according to s dimension.

MATERIAL
<i>Stud: steel grade 8.8</i>
<i>Rivet: cold stamping steel</i>
SURFACE TREATMENT
<i>White zinc plating</i>
THREAD TOLERANCE
<i>Metric ISO 6H</i>
- EXAMPLE OF CODE DESIGNATION

Non binding dimensions, expressed in mm.

Threaded rivet stud M 6 length 15 mm (L3) after deformation, assembled on 2,0 mm sheet:
TCP M M 6X15

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