

# Deform-Nut®

## SERIE ETCP

S E R I E S

### THREADED TUBULAR RIVET STUDS WITH HEXAGONAL SHANK

#### APPLICATION

On boxed and tubular sections, metal sheets, other materials.

#### ASSEMBLY

By specific tools.



CODE	Skin thicknesses	Total lenght	Metrical thread	Adjusting bush lenght	Hexagonal shank	Hex key	Head thicknesses	Hexagonal hole	Rear lenght
	(s)	(l)	(d1)	(l3) min	(ch)	(d3)	(l1)	(d5)	(l2) *
ETCP M5X15	0,5 - 3	11	M 5	15	6,9	10	1	7	5 - 5,5
ETCP M5X20	0,5 - 3	11	M 5	20	6,9	10	1	7	5 - 5,5
ETCP M5X25	0,5 - 3	11	M 5	25	6,9	10	1	7	5 - 5,5
ETCP M6X15	0,5 - 3	13	M 6	15	8,9	13	1,5	9	7 - 7,5
ETCP M6X20	0,5 - 3	13	M 6	20	8,9	13	1,5	9	7 - 7,5
ETCP M6X25	0,5 - 3	13	M 6	25	8,9	13	1,5	9	7 - 7,5
ETCP M8X20	0,5 - 3	14	M 8	20	10,9	16	1,5	11	8 - 8,5
ETCP M8X25	0,5 - 3	14	M 8	25	10,9	16	1,5	11	8 - 8,5

\* Dimensions measured on average thicknesses. Variable according to s dimension.

#### MATERIAL

Stud: steel grade 8.8 (on demand)

Rivet: cold stamping (on demand)

#### SURFACE TREATMENT

White zinc plating

#### THREAD TOLERANCE

Metric ISO 6H

#### EXAMPLE OF CODE DESIGNATION

Threaded rivet stud M 6 lenght 15 mm (L3) after deformation, assembled on 2,0 mm sheet:  
ETCP M6X20

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Non binding dimensions, expressed in mm.

